



# TECHNICAL APPROVAL

**OIL AND GAS  
INSTITUTE  
NATIONAL RESEARCH  
INSTITUTE**

PL 31-503 Kraków,  
25A Lubicz Str.  
tel.: (012) 421 00 33  
fax: (012) 430 38 85

**Valid until:  
April 23, 2019**

*Product name:* **Gas risers for home gas connections**

*Approval no.:* **AT/2014-03-03, issue I/2014**

*Applicant:* **WEBA GROUP, Limited Liability Company, Limited Liability Partnership, 5 Poznańska Str., 62-021 Paczkowo**

*Manufacturer:* **WEBA GROUP, Limited Liability Company, Limited Liability Partnership, 5 Poznańska Str., 62-021 Paczkowo**

Following the approval proceedings specified in the Ordinance of the Ministry of Infrastructure dated November 11, 2004 on technical approvals and organizational bodies authorized to issue such approvals (Official Gazette of the Republic of Poland dated November 23, 2004, No. 249, Item 2497), the Oil and Gas Institute - National Research Institute hereby grants a Technical Approval for the following product:

**Steel house gas connections made from pre-insulated pipes and terminated with:**

- **pipe PE 100RC, SDR 11 and steel flange with nominal diameters: dn25/DN20, dn25/dn25, dn32/DN20, dn32/DN25, dn40/DN32 and dn40/DN40,**
- **pipe PE 100RC, SDR 11 and external thread on steel pipe with nominal diameters: dn25/R3/4", dn32/R1", dn32/R5/4", dn40/R11/2", dn40/R1" and dn40/R5/4",**
- **pipe PE 100RC, SDR 11 and ball tap DN15 with nominal diameters: dn25/DN15 and dn32/DN15,**

**for executing connections to low and medium (up to 0.5 MPa) pressure gas networks, pursuant to Item 2 of the said multiple-page Approval.**

**Steel house gas connections are made in versions whose lengths are L=500 mm ÷ L=1500 mm.**

Pursuant to the Ordinance of the Ministry of Infrastructure dated August 11, 2004 on methods of declaring the compliance of building products and methods of marking them with a building industry marking (Official Gazette of the Republic of Poland dated September 10, 2004 No. 198, Item 2041) the product for which this Technical Approval was issued is hereby accepted for trade and use pursuant to the National Declaration of Compliance with the Approval.

Head of Technical  
Approvals Department

[-]

Tadeusz Dziedzic

Kraków, April 24, 2014



Head of the Oil and Gas Institute  
National Research Institute

[-]

Maria Ciechanowska

Copy no. 1 of 4

# TECHNICAL APPROVAL

The single-page approval is an integral part of the multi-page Approval AT/2014-03-03 issue I/2014